

SOUTHEASTERN DOOR COMPANY

SERIES 1200 & 3000 SLIDING GLASS DOOR SPECIFICATION GUIDE

For non-impact glazing applications (approved shutter system required)

PART 1 – GENERAL

Appendix 1: Aluminum Sliding Glass Door drawings (enter description).

Appendix 2: Installation: Labor, Tools, and Materials needed to install doors complete with hardware and related components (enter description).

Appendix 3: Glass and glazing (enter description).

REFERENCES:

AAMA – American Architectural Manufacturers Association.

1. **AAMA 701-92** “Voluntary Specifications for Pile Weather-stripping.”
2. **AAMA/NWWDA 101/1.S.2-97** “Voluntary Specifications for Aluminum, Vinyl (PVC) and Wood Windows.”
3. **AAMA CW-10-97** “Care & Handling of Architectural Aluminum from Shop to Site.”
4. **AAMA 800-92** “Voluntary Specifications and Test Methods for Sealants.”
5. **AAMA 906-96** “Voluntary Specifications for Sliding Glass Door Roller Assemblies.”
6. **AAMA/NWWDA 1303.5** Forced Entry
7. **AAMA 2604-98** “Performance requirement and test procedures for coatings on Aluminum Extrusions

ASTM – American Society for Testing Materials:

1. **ASTM E283-04** – Standard Test Method for Determining Rate of Air Leakage through Exterior Windows, Curtain Walls, and Doors under Specified Pressure Differences across the Specimen
2. **ASTM E330-02** – Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference
3. **ASTM E331-00** – Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors and Curtain Walls by Uniform Static Air Pressure Difference
4. **ASTM E 1300** – Standard practice for determining glass loads.
5. **ASTM F842-04** – Standard Test Methods for Measuring the Forced Entry Resistance of Sliding Door Assemblies

SYSTEMS DESCRIPTION:

1. Doors: Aluminum extrusions 6063- T6 alloy and temper, minimum wall thickness .080”

2. Frames depth: two track 3.625", three track 5.25", four track 6.75" and five track 8.50". Interlock stiles depth of 2.75" x 1.75" wide. Lock stiles depth 1.125" x 2.50" wide. Horizontal panel stiles depth 1.00" x 3.50" height.
3. Configurations: Unlimited number of panels that can be configured on a five track system.
4. Glazing: Panels are dry glazed with a 3/8" glass bite.

PERFORMANCE REQUIREMENTS:

1. Air infiltration maximum allowable at .30 cfm/square foot when tested per ASTM E 283 at a static air pressure difference of 6.24 psf., equal to wind at 50 mph.
2. Air infiltration measured by independent laboratory tests was .103 when testing at 6.24psf
3. Water penetration: No uncontrolled water leakage when tested per ASTM E 331 at a static air pressure of: 15% of the positive DP: 2.00" Sill Height = 7.5psf and 3.25" Sill Height = 13.5psf

QUALITY ASSURANCE:

All sliding glass doors shall be Series 1200 or 3000 as manufactured by Southeastern Door Company 1505 Commerce Lane, Jupiter, Florida 33458 Phone 561-746-5493 Fax 561-575-1826.

Manufacturer's Warranties:

1. Door Warranty: for three (3) year against defects in materials or workmanship under normal use. **Note:** Only composite handles are covered under this warranty.
2. Paint finish: Interpon Powder Coat white or charcoal bronze finish meeting AAMA 2604 is warranted against chip, crack and peel for the period of (10) years.

PART 2 – PRODUCTS

MATERIALS:

1. Aluminum Extrusions: 6063-T6 alloy and temper with minimum wall thickness of .080" at frame and panel members.
2. Operating panel hardware: Two Aluminum wheel housings conforming to AAMA 906-96: Each housing contains 1 adjustable 1-1/4" nylon wheels. Adjustable mortise lock with interior latch lever. Powder coated pull handles.
3. Weather-stripping: Dual rows of fin seal weather-stripping in panel stiles and Jambs conforming to AAMA 701-92.

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4. Screens: Exterior mount extruded hollow aluminum sections with depth of 1-1/8" x 2-1/2" wide. Two Aluminum wheel housings, each housing containing one adjustable 1-1/4" nylon wheel.

FABRICATION:

1. Frame: At each corner, the jamb is notched while frame head or sill track end is square cut and butted against the adjoining frame jamb (no fasteners required). Sill track to jamb and head corners field sealed.
2. Sill protection: 204 (30min) Clear Anodized track with a 2.00" or 3.25" sill height.
3. Water control: Sill to have Weep holes at center of each panel on track surface and built in drain pans to allow proper drainage. ***Interior exposed weep holes to be blocked with a factory plug***
4. Panels: Vertical stiles at both adjoining member ends are square cut, slid together using (2) #14x1 SS PH

GLAZING:

1/4" Tempered Glass, clear or tinted.

FINISH ON ALUMINUM EXTRUSIONS:

1. Standard Coating: Interpon Powder Coat AAMA 2604 white or charcoal bronze or any custom color selected by the architect.
2. Alternate Coatings: Interpon Powder Coat AAMA 2605.

PART 3 – EXECUTION

PREPARATION

Prepare openings to be in tolerance, plumb, level, provide for secure anchoring, and in accordance with approved shop drawings.

INSTALLATION

1. Install doors in accordance with manufacturer's recommendations and approved shop drawings with skilled craftsmen who have demonstrated a successful history of installing doors for more than four years.
2. Provide required support and security fasteners and set door frames plumb, square, and level without twist or bow.
3. Apply sealant per specifications and sealant manufacturer's recommendations, wipe off excess and leave exposed sealant clean and smooth.

ADJUSTING AND CLEANING

Adjust door panels as necessary for smooth and weather-tight operation, and leave doors clean and free of construction debris.

END OF SECTION

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Appendix 1- Aluminum Sliding Glass Door drawings:

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Appendix 2- Installation: Labor, tools, and materials needed to install doors complete with hardware and related components:

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Appendix 3- Glass and Glazing: